

Window Installation Instructions

Important: Unit must remain closed until securely fastened to the wall.

1. Be sure the opening is square.
2. Position unit into the opening making sure that the frame will be flush with the interior finished wall
3. Square and level the unit by shimming under the center of the sill, at the side jambs and under any mullions
4. Make sure the unit is plumb across both diagonals
5. Secure unit with screws or 2 ½" finishing nails through frame and shim and into stud.
6. Open window and remove all spacer shims from between sash and frame (casement and awning only)
7. Loosely pack the space between the stud and frame with insulation (If using injection foam, be sure not to apply too much. Foam expansion can put pressure on the unit and may adversely affect operation)
8. Windows can be damaged by excessive construction moisture and should be protective covered on the inside until ready for interior trim.
9. Prior to installation, unit must be kept dry and handled with care.
10. Do NOT paint weather-strip, track or hardware.
11. Check operation of unit before applying interior trim.
12. For masonry installations leave ¼" clearance between unit and masonry. At the sill, leave 3/8" clearance between the unit and masonry. This will allow for wall shrinkage. Fill the cavity with good quality caulking,
13. Note that the unit is not designed to carry any additional loads such as; air conditioners, exhaust fans ect.